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Appl. No. 10/687,242
Amendt. Dated Monday, Feb. 12, 2007
Reply to Office Action of Sept. 11, 2002

Amendment to the Claims:

This listing of claims will replace all prior versions and listings of claims in the application.

Listing of Claims:

Please cancel claims 7 and 16.

Claim 1 (Currently Amended): 1. A fuel cell stack (10) for producing electricity from reducing fluid and process oxidant reactant streams, the stack comprising:

- 5 a. a plurality of fuel cells (14), (16), (18) secured adjacent each other to form a reaction portion (20) of the fuel cell stack (10), the plurality of fuel cells (14), (16), (18) including an end cell (12) secured adjacent a first end (24) of the reaction portion (20) of the stack (10);
- 10 b. a current collector (30) secured adjacent the first end (24) and secured in electrical communication with the end cell (12), wherein the current collector (30) has a sensible heat less than a sensible heat of the end cell (12), and an electrical resistivity no
- 15 greater than 100 micro-ohm centimeters, and wherein the current collector (30) is no greater than 1.00 millimeter thick;
- 20 c. an insulator (40) secured adjacent the current collector (30), wherein a thermal conductivity across the insulator (40) is no greater than ~~0.500~~ 0.100

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Watts per meter per degree Kelvin, wherein the insulator (40) has a thickness of less than 20 millimeters, the insulator (40) being secured to the current collector (30) so that a total rate of heat transfer across the insulator (40) from the end cell (12) is no greater than heat generated by the end cell (12); and,

- d. a pressure plate (42) secured adjacent and overlying the insulator (40) and overlying the end cell (12).

Claim 2 (Original): The fuel cell stack (10) of claim 1, wherein the sensible heat of the current collector (30) is no greater than fifty percent of the sensible heat of the end cell (12).

Claim 3 (Original): The fuel cell stack (10) of claim 1, wherein the sensible heat of the current collector (30) is no greater than twenty-five percent of the sensible heat of the end cell (12).

Claim 4 (Original): The fuel cell stack of claim 1, wherein the insulator (40) has a thermal conductivity of no greater than 0.005 Watts per meter per degree Kelvin.

Claim 5 (Original): The fuel cell stack (10) of claim 1, wherein the insulator (40) has a thermal conductivity of no greater than 0.010 Watts per meter per degree Kelvin and the

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insulator has a compressive strength in excess of 350 kilo
5 Pascals.

Claim 6 (Original): The fuel cell stack (10) of claim 1,
wherein the insulator (40) is a vacuum insulation panel with a
thermal conductivity of no greater than 0.005 Watts per meter
per degree Kelvin and the insulator has a compressive strength
5 in excess of 350 kilo Pascals.

Claim 7 (Canceled)

Claim 8 (Original): The fuel cell stack (10) of claim 1,
wherein the insulator (40) has a thickness of less than 10
millimeters.

Claim 9 (Original): The fuel cell stack (10) of claim 1,
wherein the insulator (40) has a total rate of heat transfer
across the insulator (40) from the end cell (12) that is less
than fifty percent of heat generated by the end cell (12).

Claim 10 (Original): The fuel cell stack (10) of claim 1,
wherein the insulator (40) has a total rate of heat transfer
across the insulator (40) from the end cell (12) that is less
than twenty-five percent of heat generated by the end cell (12).

Claim 11 (Original): The fuel cell stack (10) of claim 1,
wherein the pressure plate (42) is an electrically conductive
metal.

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Claim 12 (Original): The fuel cell stack (10) of claim 1, wherein the pressure plate (42) is made of an electrically non-conductive, non-metallic, fiber reinforced composite material.

Claim 13 (Original): The fuel cell stack (10) of claim 12, wherein the current collector (30) includes a first long-side extension (43) positioned to extend along a first long-side (54A) of the stack (10) and adjacent the electrically non-conductive pressure plate (42), and a second long-side extension (45) positioned to extend along a second long-side (54B) of the stack (10) and adjacent the electrically non-conductive pressure plate (42), a first power take-off (36) secured in electrical communication with the first long-side extension (43), and a second power take-off (38) secured in electrical communication with the second long-side extension (45) to effect electrical flow through the current collector (30) and to the first and second power take-offs (36), (38).

Claim 14 (Original): The fuel cell stack (10) of claim 1, wherein the current collector (30) is a metal foil.

Claim 15 (Original): The fuel cell stack (10) of claim 1, wherein the current collector (30) is a metal coating on the insulator (40).

Claim 16 (Canceled)

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Claim 17 (Original): The fuel cell stack (10) of claim 1, wherein the current collector (30) is no greater than 0.50 millimeter thick.

Claim 18 (Original): The fuel cell stack (10) of claim 1, wherein the current collector (30) is no greater than 0.25 millimeter thick.

Claim 19 (Original): The fuel cell stack (10) of claim 1, wherein the current collector (30) has an electrical resistivity no greater than 50 micro-ohm centimeters.

Claim 20 (Original): The fuel cell stack (10) of claim 1, wherein the current collector (30) has an electrical resistivity no greater than 25 micro-ohm centimeters.

Claim 21 (Original): The fuel cell stack (10) of claim 1, wherein the current collector (30) is made of a material selected from the group consisting of tin, copper, zinc, nickel, aluminum, gold, silver, alloys thereof, mixtures thereof, and
5 these materials with gold plating.

Claim 22 (Currently Amended) A fuel cell power plant for supplying electricity to and external load, comprising:

- 5 a. a fuel cell stack (10) with a reaction portion (20), the reaction portion having ~~and~~ an end cell (12) with a first sensible heat;
- b. a current collector (30) secured in electrical

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- communication with the end cell (12), having a second sensible heat that is less than the first sensible heat, ~~and~~ having an electrical resistivity no greater than 100 micro-ohm centimeters, and wherein the current collector (30) is no greater than 1.00 millimeter thick;
- 10
- c. a pressure plate (42) secured to an outer end (41) of the fuel cell stack (10); and,
- 15
- d. an insulator (40) disposed between the pressure plate (42) and at least a portion of the current collector (30), the insulator having a thermal conductivity no greater than ~~0.500~~ 0.100 Watts per meter degree Kelvin, wherein the insulator (40) has a thickness of
- 20
- less than 20 millimeters, the insulator (40) being secured to the current collector (30) so that a total rate of heat transfer across the insulator (40) from the end cell (12) is no greater than heat generated by the end cell (12).

Claim 23 (Original): The fuel cell power plant of claim 22, wherein the external load is an electric drive component of a transportation device.

Claim 24 (Original): The fuel cell power plant of claim 22, wherein the external load is a stationary device.

Claim 25 (Currently Amended) A method of rapidly warming up an end cell (12) of a fuel cell stack (10) during a start up of the

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fuel cell stack (10), the fuel cell stack (10) including a plurality of fuel cells (14), (16), (18) secured adjacent to each other to form a reaction portion (20) of the stack (10), including the end cell (12) secured adjacent a first end (24) of the stack (10), the method comprising the steps of:

a. securing a current collector (30) adjacent to the first end (24) and in electrical communication with the end cell (12), the current collector (30) having a sensible heat less than a sensible heat of the end cell (12) and an electrical resistivity no greater than 100 micro-ohm centimeters, and wherein the current collector (30) is no greater than 1.00 millimeter thick;

b. securing an insulator (40) adjacent the current collector (30), the insulator (40) having a thermal conductivity that is no greater than ~~0.500~~ 0.100 Watts per meter per degree Kelvin, wherein the insulator (40) has a thickness of less than 20 millimeters, the insulator being (40) secured to the current collector (30) so that a total rate of heat transfer across the insulator (40) from the end cell (12) is no greater than heat generated by the end cell (12);

c. securing a pressure plate (42) adjacent and overlying the insulator (40) and overlying the end cell (12); and,

d. then, directing reactant fluids to flow through the fuel cells (12), (14), (16), (18).